



## SGUA (Soccer Goal Underground Anchor)

### Installation Instructions

**Please read all instructions before attempting installation of these anchors**

## **! WARNING**

Portable or Movable Soccer Goals can fall over causing serious injury or death. Anchors must be properly installed and used on all portable or moveable soccer goals at ALL times.

1. After goal has been assembled, position the goal onto the soccer field in the proper location.
2. Mark location for anchor holes as shown in Figure 1.

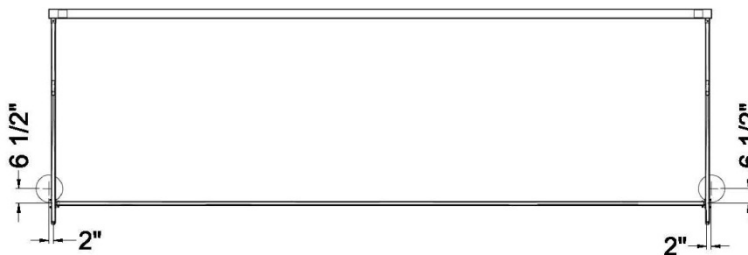


Figure 1

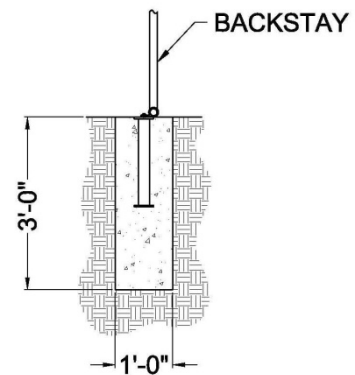
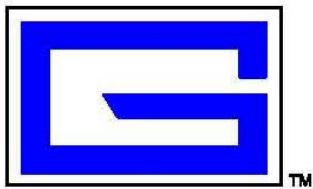


Figure 2

3. Move goal away from the marked points for the goals. Dig a 12'' minimum diameter hole at each location. Holes must be a minimum of 3' (36'') deep.
4. Fill the holes approximately half full with concrete and insert the SGUA anchor into the center of the hole. Work the anchor down into the concrete until the top of the anchor is flush with the ground. Fill remainder of hole with concrete as shown in Figure 2. Slope concrete away from the center of the hole to allow for drainage of water.
5. Allow concrete to cure completely (Approximately 36 hours).
6. Move goal back into position and install the clamps to the backstay tube and secure to the anchor with the 5/16'' x 1'' bolts and washers supplied.



**GARED**

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