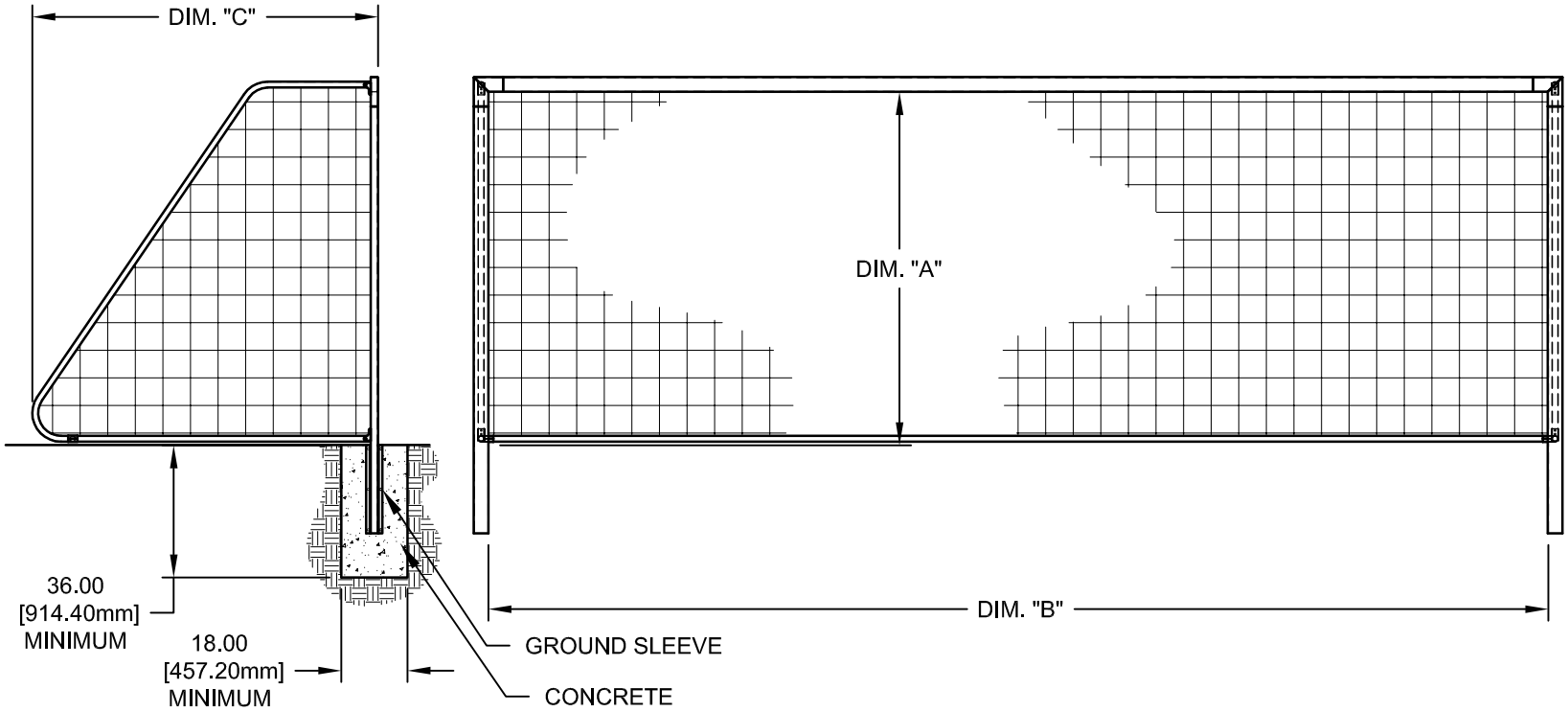
2.0" [50.8 mm] X 4.0" [101.6 mm] RECTANGULAR EXTRUDED ALUMINUM FRAME.
1-5/8" [41.28 mm] O.D. GALVANIZED STEEL BACKSTAY.
PLATED CONNECTION HARDWARE.

SG24 SERIES SOCCER GOAL			
MODEL	DIM. "A" Ft.-In. (Meters)	DIM. "B" Ft.-In. (Meters)	DIM. "C" Ft.-In. (Meters)
SG24824	8'-0" (2.44M)	24'-0" (7.32M)	8'-2" (2.49M)
SG24721	7'-0" (2.13M)	21'-0" (6.40M)	7'-1" (2.16M)
SG24618	6'-6" (1.83M)	18'-0" (5.49M)	6'-1" (1.85M)

NET SHOWN IS OPTIONAL AND MUST BE SPECIFIED SEPARATELY.
"J" STAKE BACKSTAY ANCHORS SUPPLIED AS STANDARD. UNDERGROUND ANCHORS AVAILABLE AS AN OPTION AND AT ADDITIONAL COST.
SECURELY ANCHOR OR COUNTERWEIGHT GOALS AT ALL TIMES. SEE NOTICE BELOW.
NEVER CLIMB OR HANG ON THE NET OR GOAL FRAMEWORK.
GOALS SUPPLIED WITH GROUND SLEEVES FOR SEMI-PERMANENT INSTALLATION.



NOTICE

CONSUMER PRODUCT SAFETY ALERT
From the U.S. Consumer Product Safety Commission, Washington, D.C.

Portable/Moveable Soccer Goals can fall over causing serious injury or death. Securely anchor or counterweight portable goals at ALL times. Check ALL connecting hardware before EVERY use. When goals are not in use: tip goal on face, chain to nearby fence or store in secure area.

REVISION		
REV.	DATE	BY
A	06/02/08	JJC
B	01/25/11	JJC

PSS PERFORMANCE SPORTS SYSTEMS
GARED™

Gared Holdings, LLC
9200 E. 146th St.
Noblesville, IN 46060

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RECT FRAME SEMI-PERMANENT SOCCER GOAL

DRAWN	CONNERLEY	DATE 12/17/07	MATERIAL N/A
APPROVED	JJC	DATE 12/15/07	FINISH N/A
FILE LOC.	Q:\Final Release\Specifications		DWG. NO. SG24
SIZE A	SCALE NOTED	SHT. NO. 1 OF 1	PART NO. SG24 SERIES	REV B

MODEL SG24

SEMI-PERMANENT SOCCER GOAL

This unit is designed for multi-use fields. Upright posts and cross bar are constructed of 2" x 4" rectangular extruded aluminum tubing. Backstays and rear stabilizing bar constructed of 1 5/8" O.D. heavy wall galvanized steel tubing. Available in 3 goal sizes (see below for goal size). Standard finish is white powder coat on main goal frame. Optional finish is natural (unpainted).

Ground sleeves for mounting supplied with goal.

Unit shall be designed for permanent installation. Ground sleeves to be installed with a concrete footing approximately 18" in diameter and 36" deep. Post shall extend approximately 24" into concrete footing.

Upright posts fit securely into ground sleeves and backstay shall be anchored to prevent inadvertent removal from the sleeves.

Sold in pairs.

SG24824 - Size is 8' high x 24' wide x 8' deep
SG24721 - Size is 7' high x 21' wide x 7' deep
SG24618 - Size is 6'-6" high x 18' wide x 6' deep

Meets NCAA, NFSHSA and FIFA specifications.

Goal includes ground anchors* and net clips. Net not included.

Optional Equipment:

SGWK	Wheel adapter kit

Nets

SN824-4W	Braided 4mm white soccer net, 8'H x 24'W
SN824-4O	Braided 4mm orange soccer net, 8'H x 24'W
SN824-3W	Braided 3mm white soccer net, 8'H x 24'W
SN721-3W	Braided 3mm white soccer net, 7'H x 21'W
SN721-3O	Braided 3mm orange soccer net, 7'H x 21'W
SN618-2W	Braided 2mm white soccer net, 6'H x 18'W
SN618-2O	Braided 2mm orange soccer net, 6'H x 18'W

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Subject to design change and current manufacturing practices.
Revised April 4, 2008 ©2008 Gared Holdings, LLC